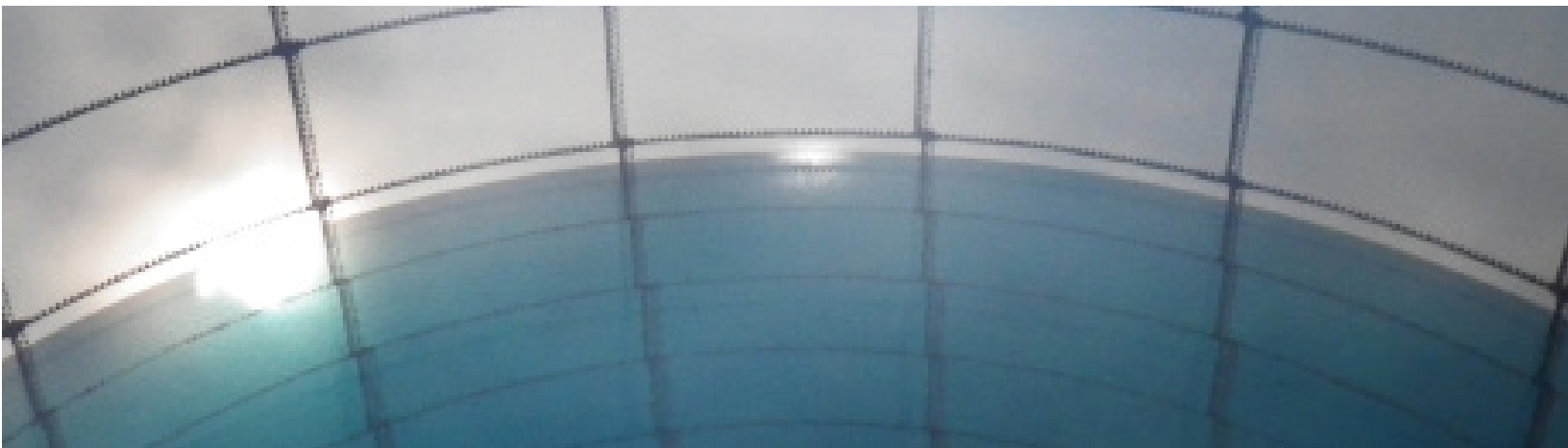


## Medora Corporation

# Chlorine Residuals In A Newly Mixed Potable Water Storage Tank

## A quick primer on what to expect.

Active mixing is one of the best, most sure-fire methods to maintain water quality in your potable water storage tanks. The following are some key concepts to understand when it comes to newly introduced active mixing and the chlorine residual in your already-in-use tanks.



### The Unmixed Tank Condition

Without an active mixer in the tank, water quality is dependent on incidental mixing caused by regular tank cycling between high and low levels. Sometimes deep draw downs or a system of inlet / outlet check valves have been employed in an effort to improve mixing but neither of these strategies are very effective.

When temperature stratification begins to form during warm months, so does water quality problems.

New water entering the tank is cooler and has higher chlorine. This new water will remain at (or quickly go to) the bottom of the tank and is always the first water out of the tank. In turn, warmer water stays at the top of the tank. Over time, the warm upper water suffers stagnation and low residual chlorine creating a perfect condition for bacterial growth. As these bacteria take hold, biofilms develop on internal tank walls and fixtures.

### The Newly Mixed Tank

After an active mixer is installed, the tank “normal” begins to change for the better.

Right from the start, water column temperatures will begin to converge toward one temperature for the whole tank indicating a fully mixed condition. As this takes place, a couple of things begin to happen...

#1- The chlorine from new water becomes evenly distributed throughout the entire tank, and

#2- The chlorine has much better contact with pre-existing bacteria and biofilms.

Both of these results will actually lower the chlorine residuals in the short term, one by dilution (#1) and the other by consumption (#2).

## #1 Chlorine Dilution, A Short Term Effect

The overall chlorine level in the tank declines as the new inflow cooler water (higher chlorine residual) is mixed with the older warm upper water (low chlorine residual). This dilution effect is usually completed within 1-3 days of installing an active mixer.

## #2 Chlorine Consumption, A Longer Term Effect

Chlorine can be consumed quickly as is put to work eliminating bacteria in the water column, on sidewalls, and on fixtures. Consequently, residual chlorine in the tank will remain depressed for a certain period of time (sometimes for several weeks, see below) while the biofilms are being eliminated.

### The Double Diffusion Boundary Layer

The process of chlorine destroying bacterial biofilms in the tank is slowed down by a concept often referred to as the “double diffusion boundary layer problem”. This term sounds complex but in reality it is fairly straight forward. In our case it relates to how fast the chlorine can destroy biofilms on submerged tank surfaces.

The moment a chlorine molecule in the water contacts a sidewall biofilm and is consumed, there is a small “chunk” of water beside the biofilm which no longer has any chlorine in it. Chlorine molecules in nearby water must diffuse through this layer to further reach any living biofilm. At the same time, the just-dead bacteria on the sidewall creates a “cover” of sorts which shields the underlying living biofilm from chlorine. So new chlorine must also diffuse through this layer too in order to continue to kill bacteria. With active mixing, this process is expedited and can occur fairly quickly.

### Success! The Fully Mixed Tank Condition

With a fully mixed condition achieved and maintained, chlorine will always win out over bacteria and biofilm after which chlorine residuals will stabilize and closely mirror that of fresh incoming water. How long it takes for that to happen is dependent on when the tank was cleaned last, how many bacteria are in the tank, and the chlorine level of incoming water.

In most cases, the residual chlorine will stabilize in one to four weeks after active mixing is installed though in some cases it can take up to eight weeks.

### Mixing Makes Your Tank Water Better

To summarize, it is normal to see a temporary drop in residual chlorine after an active mixer is installed in a potable water storage tank. How temporary depends on the amount of bacteria, the amount of chlorine, and the effectiveness of the active mixer. Overall, a fully mixed tank provides much safer drinking water at a very low cost. It just takes a bit of time at the start to adjust to the new and better normal.

### Post Script: Recognize Temporary Vs Chronic Residual Conditions

This paper dealt with temporary low chlorine after a mixer is installed into a potable tank. This is different than chronic low chlorine in a tank caused by the incoming water having low chlorine. In the latter case, chlorine boosting may be needed. We'll address boosting for chronic low chlorine in a subsequent article.



### About Medora Corporation

Medora Corporation's GridBee® & SolarBee® potable technologies are the industry leading mixing solution for potable water storage tanks of all shapes and sizes including mega-reservoirs up to 100 million gallons or more.

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